

UNITED BOLT NUT INDUSTRIES

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**HOT FORGE
BOLT NUT
MANUFACTURER**

Hex Bolt



Heavy Hex Nut



Stud Bolt



Wing Nut



Grub Screw



Flang Nut



Nylock Nut



Round Nut



Dome Bolt & Dome Nut



CSK (Counter Sunk Bolt)



Hex Plug



Coach Screw



Plug



Allen Cap Screw



Eye Bolt



Lifting Eye Bolt



Eye Nut



Coated fasteners



U - Bolt



T - Bolt & L - Bolt



Square Head Bolt & Nut



Washer



Foundation Bolt



COMMON STANDARDS

BOLTS	NUTS	STUDBOLTS
ANSI B18.2.1	ANSI B18.2.2	DIN 975
DIN 931	DIN 934	DIN 976
DIN 933	ISO 4032	BS 4882
ISO 4014	Bs1768	ANSI B16.5
ISO 401	BS 1769	
BS 1768		
Bs1768		
IFI 115		

CUSTOMIZATION AS PER REQUIREMENT

STANDARD CHART

Product Available



	HVY Hex Structural	Hex	SHCS	12PT	SO	FHSC	Stud	Threaded Rod
1/2 - 5/8"								
3/4"								
7/8"								
1"								
1-1/8"								
1-1/4"								
1-3/5"								
1-1/2"								
1-5/8", 1-7/8"								
1-3/4"								
2"								
2-1/4"								
2-1/2"								
2-3/4"								
3"								
3-1/8"								

Imperial

- CFS 180
- SAE J429
- Grade 5
- Grade 8
- A193 B7
- A193 B16
- A307
- A320 L43
- A325 Type 1
- A354 BC
- A354 BD
- A490
- Type 1 / Type III
- A574
- F835

Product Available



M20, M24								
M27, M30								
M33, M36								
M39, M42								
M45, M48								
M52, M56								
M64, M72								
M80								

Metric

- Grade 8.8
- Grade 10.9
- Grade 12.9
- DIN
- ISO
- EN
- DaST

SPECIAL METAL

INCONEL ALLOYS	INCOLOY ALLOYS	MONEL ALLOYS	NICKEL ALLOYS	HASTALLOY	DUPLEX	SUPER DUPLEX	TITANIUM
Inconel alloy 600 Inconel alloy 601 Inconel alloy 625 Inconel alloy 660 (A, B, C, D) Inconel alloy 690 Inconel alloy 718 Inconel alloy X-750	Incoloy alloy 825 Incoloy alloy 925	Monel alloy 400 Monel alloy 500	Nickel 200 Nickel 201	HASTALLOY C 276 HASTALLOY C 22 HASTALLOY B	UNS S32205 UNS S31803	UNS S32760 UNS S32750 UNS S32250	Grade 1 Grade 2 Grade 3 Grade 4 Grade 5 Grade 6 Grade 7
			CUPRO NICKEL	NIMONIC ALLOY			
			Cupro Nickel 90/10 Cupro Nickel 70/30	Nimonic alloy 75 Nimonic alloy 80A			

STAINLESS STEEL

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AISI 304 AISI 304L AISI 316 AISI 316L	AISI 309 AISI 310 AISI 317 AISI 321 AISI 329	AISI 347 AISI 409 AISI 410 AISI 420 AISI 416	AISI 422 AISI 430 AISI 501

ALLOY STEEL

ALLOY STEEL			
EN-8 EN-8D EN-9 EN-15 EN-16 EN-18 EN-19 EN-24	EN-25 EN-31 EN-36B EN-36C EN-41B* EN-42 EN-45A EN-47	EN-48A EN-353 EN-354 16Mncr5 20Mncr5 SAE-4140 SAE-4150 SAE-4320	SAE-4340 SAE-8620 SAE-52100 F-22 17crnimo6 A-105 LF-2

NON-FERROUS	ASTM A193/A320 BOLTING	ASTM A194 NUTS	ASTM A 563 NUTS
Aluminium Bronze Manganese Bronze Phosphor Bronze Cupro-Nickel Copper	B5 B6 B7 B7M L7 L7M B16 L43 B8 B8M B8T	2H 2HM 4 6 7 7M 8 8A 8M 8T	GRADE A GRADE B GRADE C GRADE D GRADE DH GRADE C3 GRADE DH3

THREAD FORMS	HEAT TREATMENT	SPECIALIST COATINGS
Metric Metric Fine Metric Course BSW BSF BA UNF UNC UN8	Quenching and Tempering Case Hardening Thru Hardening Precipitation Hardening Solution Annealing Nitriding Normalising	Zinc / Zinc Nickel PTFE Trivalent Coatings Chrome Hot Dip Galvanising